



Cutting Tool Sets

JOBBER LENGTH, METRIC 3/8" REDUCED SHANK

Type 240-CN

CN-TECH™ 135° Split point

- Cryogenic treatment creates a more uniform "grain" structure by transforming retained austenite into martensite.
- Modifies the carbon micro-structure through precipitation of carbides increasing resistance to wear.
- Nitride process diffuses nitrogen into the surface to create a case hardening resulting in superior tool life and exceptional corrosion resistance.

Type 240-UB NAS 907B 135° Split point Black & Gold

- Manufactured to **NAS 907B** aerospace specification
- Body and clearance are gold surface treated for maximum lubricity.
- Recommended for use in work hardening grades of stainless steel & other hard metal drilling applications.

13 Pc.

Part No.	1/16-1/4 by 64ths	Qty of each
44110 SP-13	Super Premium 135° Split point	1
47492 CT-13	 CN-TECH™ Cryo Nitride	1

15 Pc.

Part No.	1/16-1/2 by 32nds	Qty of each
44120 SP-15	Super Premium 135° Split point	1
47472 CT-15	 CN-TECH™ Cryo Nitride	1

15 Pc. Ultra Dex

Part No.	1/16-1/2 by 32nds	Qty of each
47482 CT-15P	 CN-TECH™ Cryo Nitride	1


21 Pc.

Part No.	1/16-3/8 by 64ths	Qty of each
44130 SP-21	Super Premium 135° Split point	1


26 Pc.

Part No.	A - Z	Qty of each
88660 SP-26	Super Premium 135° Split point	1

29 Pc.

Part No.	1/16-1/2 by 64ths	Qty of each
44150 SP-29	Super Premium 135° Split point	1
47452 CT-29	 CN-TECH™ Cryo Nitride	1

29 Pc. Ultra Dex

Part No.	1/16-1/2 by 64ths	Qty of each
44170 SP-29P	Super Premium 135° Split point	1
47462 CT-29P	 CN-TECH™ Cryo Nitride	1

29 Pc. Blaze Orange - Ultra Dex

Part No.	1/16-1/2 by 64ths	Qty of each
44210 SP-29PO	Super Premium 135° Split point	1

60 Pc.

Part No.	# 1 - 60	Qty of each
88640 SP-60	Super Premium 135° Split point	1

115 Pc.

Part No.	1/16-1/2 x 64ths + A-Z & 1-60	Qty of each
93840 SP-115	Super Premium 135° Split point	1

Type 278-UB

135° Split point 3/8" Reduced Shank Black & Gold - Ultra Bor Super Premium

- Recommended for use in work hardening grades of stainless steel & other hard metal drilling applications.

21 Pc.

Part No.	Description of Sizes	Qty of each
92170 SP-21R	1/16-1/4 by 64ths, 9/32-1/2 by 32nds	1

15 Pc.

Part No.	Description of Sizes	Qty of each
92110 RSP-15	1/16-1/2 by 32nds	1

29 Pc.

Part No.	Description of Sizes	Qty of each
92100 RSP-29	1/16-1/2 by 64ths	1

29 Pc. - Ultra Dex

Part No.	Description of Sizes	Qty of each
92150 RSP-29P	1/16-1/2 by 64ths	1

Type 643-UB - Metric

NAS 907B Black & Gold Ultra Bor Super Premium, 135° Split point

- Manufactured to **NAS 907B** aerospace specification
- Recommended for use in work hardening grades of stainless steel & other hard metal drilling applications.

11 Pc. - Metric

Part #	1.0mm - 6.0mm x .5mm	Qty of each
58650 SP-11M	Black & Gold Super Premium	1

13 Pc. - Metric

Part #	1.0mm - 7.0mm x .5mm	Qty of each
49042 SP-13M	Black & Gold Super Premium	1

19 Pc. - Metric

Part #	1.0mm - 10.0mm x .5mm	Qty of each
58920 SP-19M	Black & Gold Super Premium	1

25 Pc. - Metric

Part #	1.0mm - 13.0mm x .5mm	Qty of each
58660 SP-25M	Black & Gold Super Premium	1

41 Pc. - Metric

Part #	6.0mm - 10.0mm x .1mm	Qty of each
49043 SP-41M	Black & Gold Super Premium	1

118 Pc. - Metric

Part #	Qty of each
60090 SP-118M	Black & Gold Super Premium
	(1 - 2.45mm by 0.05mm, 2 - 5 10mm by 0.1mm & 10.2, 10.5, 10.8, 11, 11.2, 11.5, 11.8, 12, 12.2, 12.5, 12.8 & 13)