



# Cutting Tool Sets

## CAD-HD, SCREW MACHINE AND ACRYLIC DRILLS



**CAD-15A**



**AD-7**

### Type 241-A CAD-HD - Mechanic Length

V-Line Heavy-Duty Black Oxide - 135° Split Point

- American made value line drill
- Black oxide prevents chip welding and increases abrasion resistance.

**13 Pcs.**

Part #	1/16 - 1/4 by 64ths	Qty of each
43342 CAD-13A	Black Oxide - 135° Split Point	1

**15 Pcs.**

Part #	1/16 - 1/2 by 32nds	Qty of each
43352 CAD-15A	Black Oxide - 135° Split Point	1

**21 Pcs.**

Part #	1/16 - 3/8 by 64ths	Qty of each
43362 CAD-21A	Black Oxide - 135° Split Point	1

**29 Pcs.**

Part #	1/16 - 1/2 by 64ths	Qty of each
43382 CAD-29A	Black Oxide - 135° Split Point	1

### Type 183-UB

Ultra Bor Super Premium Acrylic Drills

- Super CHIPFREE™ point is precision ground at a 60° angle for gradual penetration to avoid cracking and chipping of the acrylic material.
- Special 0° rake angle on cutting edge eliminates "grabbing" when drill breaks through plastic, acrylic, or laminate surfaces.
- All sizes over 1/4" have 1/4" shanks.

**7 Pcs.**

Part #	1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2	Qty of each
31580 AD-7	Acrylic Drills Super ChipFree™	1

### Type 260

118° Point Screw Machine Length  
High-Speed Steel - General Purpose,

- The short length of drill and flute makes this an especially rigid drill for greater drilling accuracy.
- This drill is designed for ease of penetration and to facilitate chip removal in tough, hard materials.

**29 Pcs.**

Part #	1/16 - 1/2 by 64ths	Qty of each
10390 SM-29	Screw Machine - 118° Point	1

**60 Pcs.**

Part #	#1 - 60	Qty of each
35210 SM-60	Screw Machine - 118° Point	1

### Type 260-BN

118° Point Screw Machine Length - TiN Coated  
High-Speed Steel

- The short length of drill and flute makes this an especially rigid drill for greater drilling accuracy.
- Can be used for all screw machine operation.
- This drill is designed for ease of penetration and to facilitate chip removal in tough, hard materials

**29 Pcs.**

Part #	1/16 - 1/2 by 64ths	Qty of each
25243 SMN-29	Titanium Nitride - Screw Machine	1

**60 Pcs.**

Part #	#1 - 60	Qty of each
25253 SMN-60	Titanium Nitride - Screw Machine	1